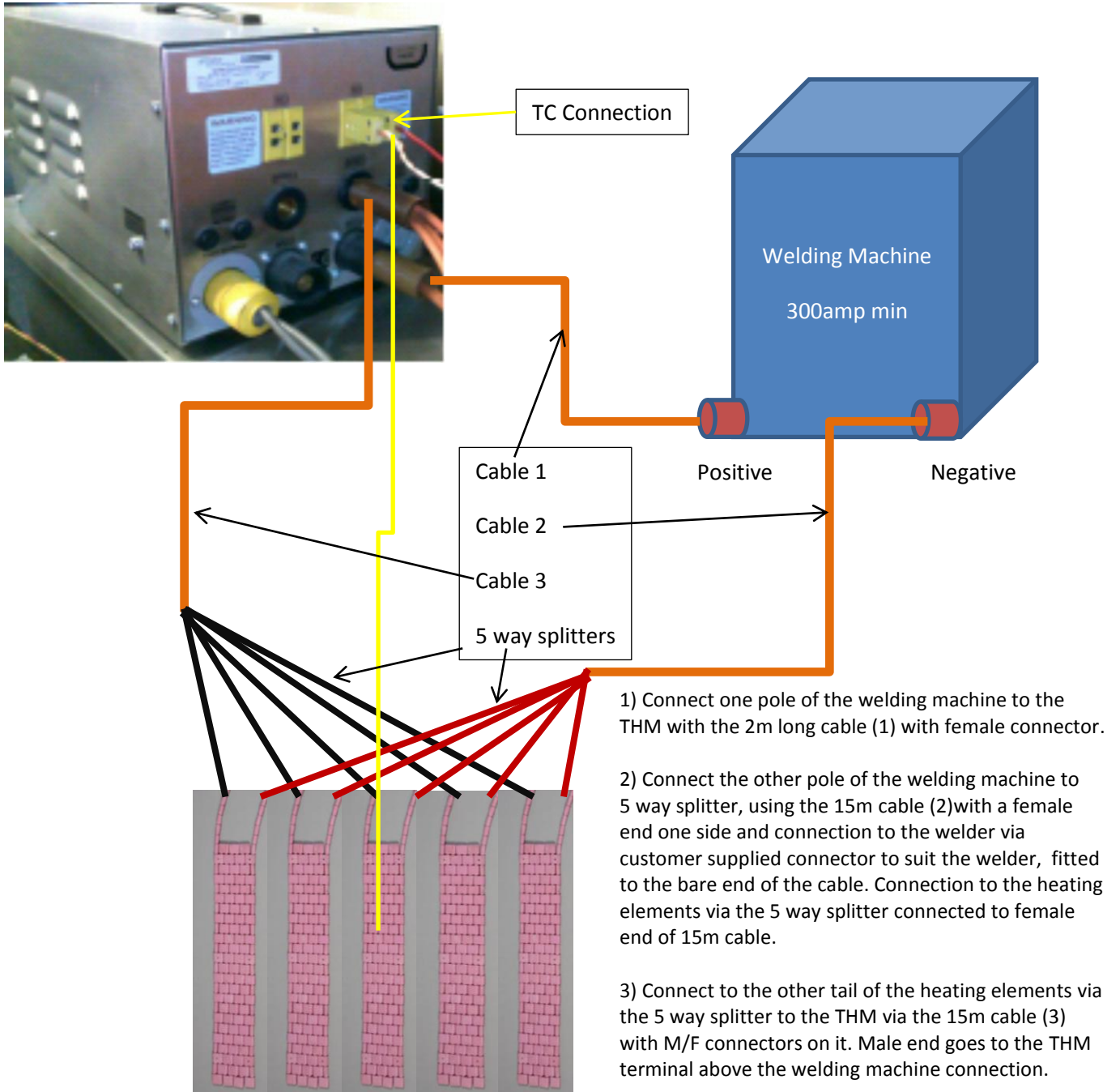


## Twin Heat Module (THM) Set up for 5 of elements

### Rear of Twin Heat module



Attach the thermocouple to the TC connection on the THM via the TC plug and wire supplied. Position the TC wire on the job, ensuring connection under or as close as possible to the heaters. Attach via a TAU direct to the steel or twist ends of the TC wire together and position under a heating element.

Program the controller as per instructions supplied to suit heat treatment process.